

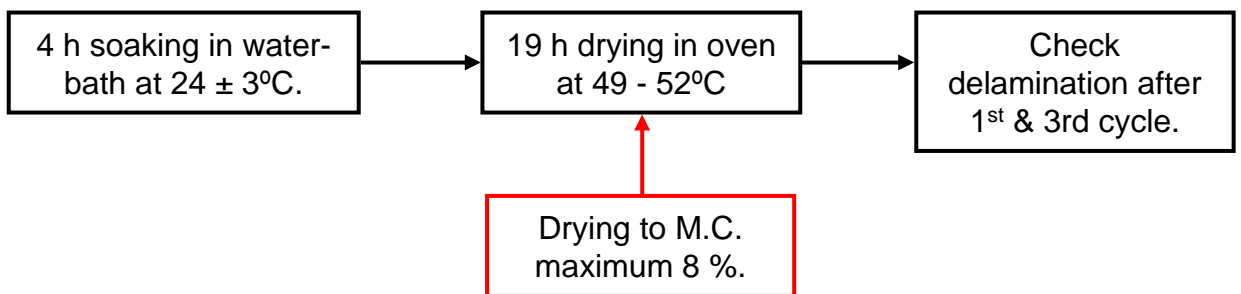
# ANSI

## Bonding Test

Standard	Application	Test pieces	M.C.
ANSI/HPVA EF 2002	Flooring	Minimum 10 sample boards (2 specimens per sample board) 50.8 x 127 mm	5-9 %

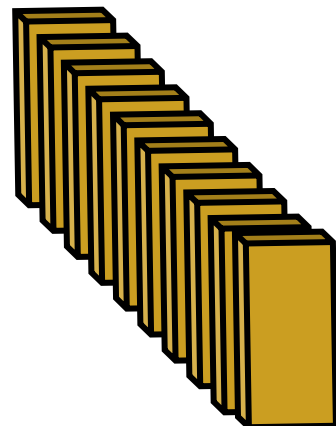


**Cycle is performed  
3 times!**



**Definition of and delamination:** Continuous length >50.8 mm **and** depth > 6.4 mm **and** width > 0.08 mm

**Requirements** After 1<sup>st</sup> cycle: 95% of test pieces shall pass **and**  
After 3<sup>rd</sup> cycle: 85% of test pieces shall pass



**AKZO NOBEL**

**Casco Adhesives**